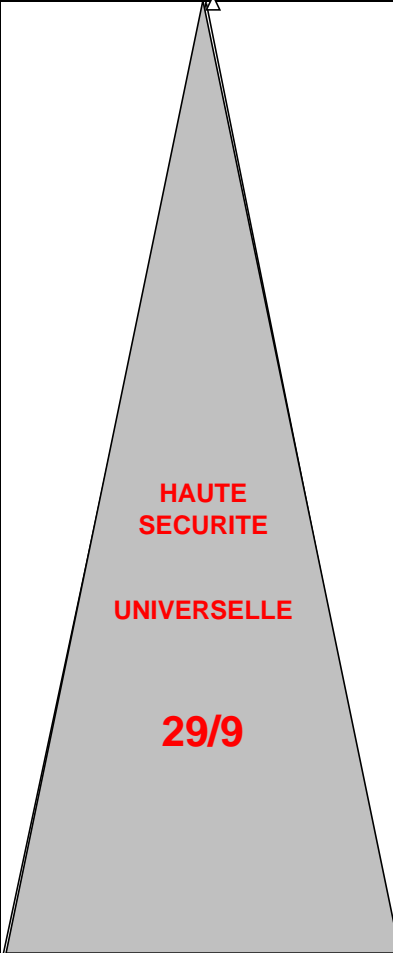


ELECTRODES DE REPARATION

ALLIAGES	APPLICATIONS	DIFFICULTE	T° PRECHAUF	ELECTRODES
304L - 316L INOX REFRACTAIRE INOX/ACIER	INOX COURANT-ALIMENTAIRE-CORROSION		NON	20/10MBC
	FOURS		NON	21/12S - 25/20R
	ASSEMBLAGE HETEROGENE		NON	24/12S
CORTEN GALVA	CUVES COUVERTURE		NON	B75CU
	BARRIERES CUVES		NON	54 - 29/9
ACIER SOUILLE E24 E36	TUYAUT-TOLE PEINTE		NON	48SP
	ACIER COURANT		NON	51-54
	ACIER DE CONSTRUCTION		NON	54 - B56
XC18-XC25-C20 Z120M12 - 40M7 C35-20NC6-35NC8 CREUSABRO 4000/ 6000 / ACIER CREUSABRO M 25CD4 XC38/48 - 35/42CD4 35NCD16 55NCDV7 - XC95 100C6 Z40CN2805 Z40NC3515 Z80W06 Z200C13-Z160CDV12 ?	ACIER CEMENTATION-BATIS		(100)	B7016SP - 29/9
	ACIERS AU MANGANESE-RAILS		< 250	307R - 18/8MN
	CEMENTATION	(150)	B7016SP - 29/9	
	TOLES D USURE CARBURES CR	(150)	307R - B7016SP	
	TOLES D USURE au MN	< 200	307R - 18/8 MN	
	OUTILLAGE	(150)	29/9 - 307R	
	PIECES MECANQUES-OUTILLAGE	220	29/9 - 307R	
	LAMES-POINCON	280	29/9 - 307R	
	OUTIL TRAV. A CHAUD-TOLE BLEU	300	307R - B90	
	ACIER A ROULEMENTS - RESSORTS	380	307R - B90	
	REFRACTAIRE-FOUR	<200	25/20R - B90	
	OUTILLAGE A CHAUD	300	B90	
	OUTILS COUPANTS	400	B90	
	LAMES DE PLIAGE	480	B90	
	ACIER INCONNU	(180)	29/9 - 307R	
TOUTES FONTES FONTE/ACIER	FONTES GRISES-POMPE-MOTEUR-BATIS	FONTE FE NI CU	< 80	FONTE NI
	HETEROGENE		NON	BIMETAL
ALSI - ALMG	ALU COURANTS	AL 105	100-250	AL105 - AL 112
CUIVRE LAITON BRONZE ALL CUIVREUX / ACIER	BAC	POLYVALENCE CU 118	100-300	CU 110
	POMPES - VANNE		(250)	CU 114
	HELICE-POMPE-VERIN - VANNE		(250)	CU 118 - CU 116
	HETEROGENE - BRONZE - CUAL - GLISSIERES		(250)	CU 114 - CU 118

prechauffage si massif ou bride

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